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SATEL i-LINK
Hereby, SATEL Oy declares that SATEL i-LINK converters are in compliance with the essential requirements and other relevant provisions of Directive 89/336/EEC. Therefore the equipment is labelled with the following CE-marking.

![CE marking]

DECLARATION of CONFORMITY

In Accordance with
89/336/EEC Directive
of the European Council of 3rd May 1989 on the approximation of the laws of the Member States relating to electromagnetic compatibility

Doc No: SATEL-DC-EMC-089

Manufacturer: SATEL Oy

Address: P.O.Box 142, Merinorthy 17,
24101 Salo
FINLAND

Product: SATEL i-LINK 100 / 200 / 300 I/O Converters
SATEL C-LINK Pulse Counter
SATEL i-LINK I/O Converter and Pulse Counter

Application: External products for SATEL LINE Radio Modems

We, the manufacturer of the above mentioned products, hereby declare that these products conform to the requirements of the European Council directive 89/336/EEC. This Declaration of Conformity is based on that the manufacturer has tested the Products according to the following standards:
- ENV 50140 (RF Immunity), EN 55022 / CISPR 22 (RF Emission), EN 61000-4-2 (ESD) and EN 61000-4-4 (EFT/SPUR).

Salo on the 9th of August, 2010.

Pakko Auren
CEO

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WARRANTY AND SAFETY INSTRUCTIONS

Read these safety instructions carefully before using the product:

Warranty will be void, if the product is used in any way, which is in contradiction with the instructions given in this manual, or if the housing of the radio modem has been opened or tampered with.

The radio modem is to be used only on frequencies allocated by local authorities and without exceeding the given maximum allowed output power ratings. SATEL Oy is not responsible, if any products manufactured by it are used in unlawful ways.

The devices mentioned in this manual are to be used only according to the instructions described in this manual. Faultless and safe operation of the devices can be guaranteed only if the transport, storage, operation and handling of the devices are appropriate. This also applies to the maintenance of the products.

To prevent damage both the radio modem and any terminal devices must always be switched OFF before connecting or disconnecting the serial connection cable. It should be ascertained that different devices used have the same ground potential. Before connecting any power cables the output voltage of the power supply should be checked.

Salo, Finland 2017
1 GENERAL

1.1 SATEL i-LINK Pulse Counter and I/O -converter

The SATEL i-LINK is a Point-to-Point or Point-to-Multipoint transparent I/O-converter with a pulse counter input. The device works together with SATELLINE-1870E radio modems. In Point-to-Point transmission the digital status information can be sent through the radio modem to output in the other end. In Point-to-Multipoint mode it is also possible to read information from pulse transponders. Point-to-Multipoint transmission is possible adopting software suitable for the SATEL i-LINK.

Screw connectors from left to right
1 = minus i-LINK ground
3 = 9-30 VDC / - + Supply Voltage
4 = + OUT + out for other devices
5 = AL OUT Alarm output
6, 7 = I1, I2 Digital inputs
8 = 10 kHz Pulse Input
9 -12 = O1, O2 Digital outputs from internal relay contacts

Indicators
ON Power ON/OFF
ALARM Failure in transmission/device
I1, I2 Digital inputs
O1, O2 Digital outputs
P1 Pulse counter input

DIP-Switches 8 pcs
1 PRTCL, Protocol 0=P-to-P, 1=Point-to-Multipoint
2, 3, 4, 5 / P-to-P ADDRESS. Max 15.
2, 3, 4, 5 / P-to-MP CHANNEL. 10 channels.
6 Transmission cycle
0= once/ second (by European standard)
1= 3 times/second
7 DE Alarm Delay. 1=ON. 0= OFF
8 SM Safe Mode. 1=ON. 0= OFF
## 2 SPECIFICATIONS

<table>
<thead>
<tr>
<th>FEATURE</th>
<th>min-max</th>
<th>typical</th>
<th>note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Supply Voltage</td>
<td>+9...30 Vdc</td>
<td></td>
<td>Supply Voltage to i-LINK regulated by the radio modem (5.3 Vdc)</td>
</tr>
<tr>
<td>Power consumption</td>
<td>0.03...0.1 VA</td>
<td>40 mA @ 12Vdc</td>
<td></td>
</tr>
<tr>
<td>Serial Interface</td>
<td>RS-232 ± 15 Vdc</td>
<td>± 6 Vdc</td>
<td>active RS-232</td>
</tr>
<tr>
<td>Response time</td>
<td>&lt; 250 ms</td>
<td>&lt; 300 ms</td>
<td>@ 9600 bps</td>
</tr>
<tr>
<td>Operational temperature</td>
<td>-25...+55 °C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Transfer rate</td>
<td>9600 bps</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pulse Counter</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inputs, 1 pc</td>
<td>max. 10 kHz</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Minimum pulse width</td>
<td>5 µs</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Digital Signals</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inputs, 2 pcs</td>
<td>0 – 35 Vdc</td>
<td>0 – 30 Vdc</td>
<td>resistive 4-5 kΩ,</td>
</tr>
<tr>
<td>Outputs, 2 pcs</td>
<td>0 – 30 V DC/AC/1 A</td>
<td></td>
<td>relay contacts (normal= open)</td>
</tr>
<tr>
<td>Indicators</td>
<td>Power ON/OFF, Digital IN/OUT, Alarm, Pulse IN.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Other Outputs</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Alarm Output</td>
<td>+9 – 35 Vdc / 30 mA</td>
<td></td>
<td>Alarm= + supply voltage drive current 30 mA.</td>
</tr>
<tr>
<td>General</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Housing</td>
<td>Metal plate, painted</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Connectors</td>
<td>16 pins for radio modem</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>12 pins for other connections</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Size L x W x H</td>
<td>123 x 85 x 30 mm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>80 g</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mounting</td>
<td>Wall plate</td>
<td></td>
<td></td>
</tr>
<tr>
<td>IP</td>
<td>IP-20</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Modem compatibility</td>
<td>SATELLINE-1870E</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
3 FUNCTIONS

Screw connector functions

3.1 Supply Voltage, 9 – 30 Vdc
   o The minus contacts are in parallel. One is for the i-LINK and another can be used for external devices and connections. Plus (+) is for supply voltage.

3.2 Alarm output, AL OUT
   o The AL OUT is activated, when three transmission fails has occurred one after another. When activated the AL OUT goes to +VDC. Driving current is max. 30 mA.

3.3 + OUT
   o + OUT is internally connected to +VDC through an automatic fuse. The supply voltage for other devices.
   o Connections can be taken from the +OUT.

3.4 Digital Inputs, I1, I2, and Outputs O1, O2
   o Inputs,
     o 2 pcs. Activated with +VDC. A transmission is made always when there is a change in the input (P-to-P). Minimum Voltage for “1”-state triggering is 7 Vdc.
   o Outputs,
     o 2 pcs. Open relay contacts. Max. rating 9 – 30 VDC / AC / 1 A load.

3.5 Pulse Input
Can be used only in Point-to-Multipoint mode.
   o For fast pulses. Maximum frequency is 10 kHz.

3.6 Indicators
   o ON
     o Power ON/ OFF. Illuminated when +VCD is connected. Blinking, if the device is not working.
     o O1…O2, PO…PO1
   o Showing the status of the input and output. Illuminated when the consequently pin is activated.
   o ALARM
     o Illuminated, if a fail in transmission has occurred. If the i-LINK has not received confirmation to the sent message, it will repeat the transmission. Three fails in turn switches the AL OUT and the alarm LED ON.
3.7 DIP-Switches

3.7.1 DIP-switches, 8 pcs

1 MP, Protocol-switch
   1= M, for Point-to-Multipoint (Master-Slave) -operation
   0= P, for Point-to-Point -operation

Point-to-Multipoint operation mode
2, 3, 4, 5, ADDRESS
Used in Point-to-Multipoint -operation to set channel for the sub-station.
Maximum number of addresses is 15.

3.7.2 Address selection table

<table>
<thead>
<tr>
<th>DIP 2 3 4 5</th>
<th>DIP 2 3 4 5</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 0 0 0= reserved for the Main Station</td>
<td>1 0 0 0= address 1</td>
</tr>
<tr>
<td>0 1 0 0= address 2</td>
<td>1 1 0 0= address 3</td>
</tr>
<tr>
<td>0 0 1 0= address 4</td>
<td>1 0 1 0= address 5</td>
</tr>
<tr>
<td>0 1 1 0= address 6</td>
<td>1 1 1 0= address 7</td>
</tr>
<tr>
<td>0 0 0 1= address 8</td>
<td>1 0 0 1= address 9</td>
</tr>
<tr>
<td>0 1 0 1= address10</td>
<td>1 1 0 1= address 11</td>
</tr>
<tr>
<td>0 0 1 1= address 12</td>
<td>1 0 1 1= address 13</td>
</tr>
<tr>
<td>0 1 1 1= address 14</td>
<td>1 1 1 1= address 15</td>
</tr>
</tbody>
</table>

Point-to-Point operation mode
2, 3, 4, 5 CHANNEL
Used in Point-to-Point-operation to select / change the operational channel.

When the power is turned ON, the i-LINK reads the channel information from the DIP-switches. Default mode setting is 0-0-0-0, 1=up / 0=down.

The channel can be changed by turning first the power OFF and then by setting the DIP-switches (channel selector) to selected channel position for example 1-0-0-0.
3.7.3 Channel selection table

DIP 2 3 4 5

- 0 0 0 0 = disable (channel selection is not in use)
- 0 0 1 0 = ch 1
- 0 1 0 0 = ch 4
- 0 1 1 0 = ch 6
- 1 0 0 0 = ch 8
- 1 0 1 0 = ch 10

0 0 0 1 = ch 1
0 0 1 1 = ch 3
0 1 0 1 = ch 5
0 1 1 1 = ch 7
1 0 0 1 = ch 9

NOTE 1!
Check, that both i-LINKs are set to the same channel before turning the power ON. New channel is activated when the power is turned ON.

NOTE 2! The i-LINK unit will not operate with these settings: 1011, 1100, 1101, 1110 or 1111. The power ON indicator starts to blink in case any of these settings has been chosen.

ADDRESS/CHANNEL/DE-SM

7 DE Delayed alarm
   - Immediate / Delayed Alarm
In case of a failure in the transmission, the alarm output response can be selected from immediate alarm to 10 seconds delayed alarm.

8 SM Safe Mode
   - Unchanged output state / Safe Mode state
In case a failure in transmission, the outputs can be set to remain their status (unchanged) or change to “Safe Mode” which will switch all outputs to OFF-position. Safe Mode timing follows the setting of the switch 7 DE, so it can be immediate or delayed by 10 seconds.

Selection table of the Dip-switches 7 and 8

<table>
<thead>
<tr>
<th>7DE</th>
<th>8SM</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0 = Immediate Alarm / No Safe Mode</td>
</tr>
<tr>
<td>0</td>
<td>1 = Immediate Alarm / Immediate Safe Mode</td>
</tr>
<tr>
<td>1</td>
<td>0 = Alarm delayed by 10 seconds / No Safe Mode</td>
</tr>
<tr>
<td>1</td>
<td>1 = Alarm delayed by 10 seconds / Safe Mode delayed by 10 seconds</td>
</tr>
</tbody>
</table>

6 Selecting of the transmission standard
According to the European standard for free channel operation, the ratio of the transmission cycle must not be more than 10/90. This is active when the DIP-switch number 6 is 0. In position 1 the cycle is faster.

Selection table of the DIP-switch number 6

| 0 = one transmission cycle per second |
| 1 = 3 transmission cycles per second |
4 OPERATION

The Operation mode is selected using the PRTCL-switch. The operations are Point-to-Point or Point-to-Multipoint. In Point-to-Point operation mode the system consists of one pair of units. The inputs of the unit are transmitted as outputs of the other unit. In Multipoint mode the main-station controls the sub-stations.

4.1 Point-to-Point

Point-to-Point operation is between two units. The inputs of the unit are transmitted as outputs of the other unit.

4.1.1 Updating Digital messages

Digital information (relay, switch etc.) will be sent to the other unit always, when there is a change at the input.

4.1.2 Start of the Point-to-Point operation

- Connect radio modem to i-LINK directly to its connector and check that it is locked.
- The MP-switch must be “0”, in the P-to-P-position.
- Before connecting the device to a power supply, connect first all inputs and outputs that are to be used.
- When both units have these basic settings the supply voltage can be connected.
- Check that the channel switches 2, 3, 4, 5 = 0000, unless they are purposely selected for a specific channel for example 2, 3, 4, 5= 0101= channel 5 (see chapter 3.7…/channel selection table).

4.2 Point-to-Multipoint

In this mode the program at the main station controls the units of the sub stations. The main station can drive one or more sub stations (maximum 15 pcs / system).

4.2.1 Start of the Multipoint operation

- Connect one SATELLINE radio modem to the COM-Port of the PC.
- Connect the i-LINK slave(s) to the radio modems.
- The “MP”- switch must be “1”, in the P-to-MP-position.
- Before connecting the device to a power supply, connect first all inputs and outputs that are to be used.
- Set individual address to all slaves. (As this is a master–slave operation, the slaves have to be addressed). All slaves must have different address (see chapter 3.7…/address selection table).
  ➔ Start using the system by the master by opening the controlling program for example SATELLINK PC Pro etc.
  ➔ With the program it is possible to turn ON / OFF the outputs and monitor the inputs.
Please contact local SATEL distributor or visit SATEL’s web site in order to get information of the multipoint commands.
5 FACTORY SETTINGS

The i-LINK I/O -converter is shipped with the following default settings (unless specifically ordered with settings other than those listed below):

<table>
<thead>
<tr>
<th>FIXED SETTINGS DEFINED AT THE TIME OF ORDER</th>
<th>0</th>
<th>0000</th>
<th>0</th>
<th>0</th>
</tr>
</thead>
<tbody>
<tr>
<td>PM, protocol switch, P-to-P or Multipoint</td>
<td>= Point-to-Point</td>
<td>= No address</td>
<td>= 1/sec (European std.)</td>
<td>= No Delay</td>
</tr>
<tr>
<td>ADDRESS/CHANNEL</td>
<td>0000</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Transmission cycle</td>
<td>0</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DE, Alarm delay</td>
<td>0</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SM, Safe mode</td>
<td>0</td>
<td></td>
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<td></td>
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</tr>
</tbody>
</table>
6 CONNECTION EXAMPLES

Point-to-Multipoint

Point-to-Point

Opening of the Radio modem’s lock pins with a screwdriver
SEATELLINK PC and SEATELLINK PC Pro
Programs that make it possible to operate a Multipoint system with a PC.

Layout of the SEATELLINK PC Pro Multipoint-program